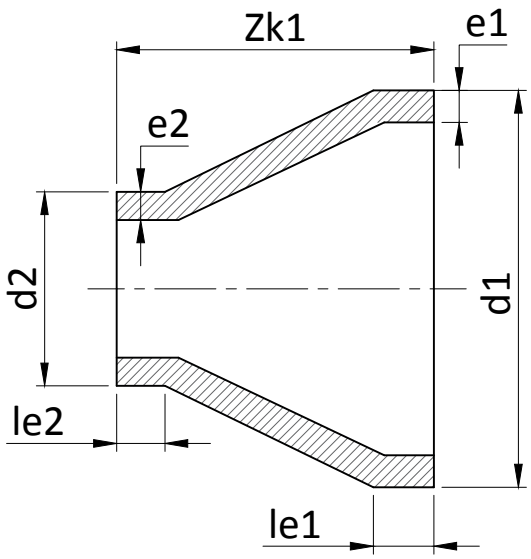
Item Code	Size	d1	d2	e1	e2	le1	le2	Zk1
23.550.2520.07.21	25x20	25	20	4.0	3.0	15.0	12.0	50.0
23.550.3220.07.21	32x20	32	20	4.0	3.0	17.0	12.0	50.0
23.550.3225.07.21	32x25	32	25	5.0	3.0	17.0	13.0	50.0
23.550.4020.07.21	40x20	40	20	4.4	3.0	18.0	12.0	50.0
23.550.4025.07.21	40x25	40	25	4.4	3.0	18.0	13.0	50.0
23.550.4032.07.21	40x32	40	32	4.4	4.0	18.0	15.0	50.0
23.550.5020.07.21	50x20	50	20	5.4	3.0	17.0	12.0	50.0
23.550.5025.07.21	50x25	50	25	5.4	3.0	17.0	13.0	50.0
23.550.5032.07.21	50x32	50	32	6.5	5.0	17.0	13.0	50.0
23.550.5040.07.21	50x40	50	40	5.0	4.0	27.0	19.0	63.0
23.550.6320.07.21	63x20	63	20	6.9	3.0	18.0	12.0	59.0
23.550.6325.07.21	63x25	63	25	6.9	3.0	18.0	13.0	59.0
23.550.6332.07.21	63x32	63	32	7.0	4.0	18.0	13.0	59.0
23.550.6340.07.21	63x40	63	40	6.5	4.0	29.0	18.0	63.0
23.550.6350.07.21	63x50	63	50	7.5	7.0	18.0	13.0	59.0
23.550.7520.07.21	75x20	75	20	6.9	3.0	33.0	12.0	63.0
23.550.7525.07.21	75x25	75	25	6.9	3.0	33.0	13.0	63.0
23.550.7532.07.21	75x32	75	32	6.9	4.0	33.0	15.0	63.0
23.550.7540.07.21	75x40	75	40	6.9	4.0	33.0	17.0	65.0
23.550.7550.07.21	75x50	75	50	6.9	5.0	33.0	20.0	65.0
23.550.7563.07.21	75x63	75	63	6.9	6.9	33.0	20.0	65.0
23.550.9032.07.21	90x32	90	32	8.2	4.0	32.0	15.0	87.0
23.550.9040.07.21	90x40	90	40	8.2	4.3	32.0	18.0	87.0
23.550.9050.07.21	90x50	90	50	8.2	4.5	32.0	24.0	87.0
23.550.9063.07.21	90x63	90	63	8.2	7.2	32.0	27.0	87.0
23.550.9075.07.21	90x75	90	75	9.0	6.9	35.0	20.0	87.0
23.550.1132.07.21	110x32	110	32	11.0	3.0	29.0	15.0	90.0
23.550.1140.07.21	110x40	110	40	11.0	4.3	29.0	18.0	90.0
23.550.1150.07.21	110x50	110	50	11.0	5.4	29.0	20.0	90.0
23.550.1163.07.21	110x63	110	63	11.0	7.0	29.0	22.0	90.0
23.550.1175.07.21	110x75	110	75	11.0	7.7	29.0	23.0	90.0
23.550.1190.07.21	110x90	110	90	11.0	8.2	29.0	24.0	90.0
23.550.1250.07.21	125x50	125	50	13.0	5.0	33.0	22.0	100.0
23.550.1263.07.21	125x63	125	63	13.0	6.5	33.0	22.0	100.0
23.550.1275.07.21	125x75	125	75	13.0	8.0	33.0	22.0	100.0
23.550.1290.07.21	125x90	125	90	13.0	10.0	33.0	25.0	100.0
23.550.1211.07.21	125x110	125	110	11.4	10.0	33.0	28.0	100.0
23.550.1463.07.21	140x63	140	63	12.8	5.8	35.0	22.0	110.0
23.550.1475.07.21	140x75	140	75	12.8	6.9	35.0	22.0	110.0
23.550.1490.07.21	140x90	140	90	12.8	8.2	35.0	22.0	110.0
23.550.1411.07.21	140x110	140	110	12.8	10.0	35.0	28.0	110.0
23.550.1412.07.21	140x125	140	125	12.8	11.4	35.0	32.0	110.0
23.550.1750.07.21	160x50	160	50	14.6	4.6	40.0	20.0	120.0
23.550.1763.07.21	160x63	160	63	14.6	5.8	40.0	22.0	120.0
23.550.1775.07.21	160x75	160	75	14.6	6.9	40.0	22.0	120.0
23.550.1790.07.21	160x90	160	90	14.6	8.2	40.0	25.0	120.0
23.550.1711.07.21	160x110	160	110	14.6	10.0	40.0	28.0	120.0

NOTE :-
TOLERANCE
±1.0mm on d1,e1 & d2, e2
±3mm on rest of parameters



REFERENCE STANDARD	
DESIGN	ISO 10931-05
MOC	PVDF
PRESSURE-TEMPRATURE RATING	Up to PN 16
END PREPARATION	PLAIN ENDS
TEST METHOD	ISO 10931 - 05

Revision	Date

Sangir Plastics Pvt. Limited

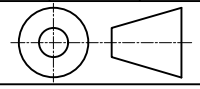
SCALE : NTS | ALL DIMENSION ARE IN mm

TITLE :- PVDF BUTT FUSION CONCENTRIC REDUCER

MATERIAL :- PVDF | REV. :- 00

THIS DRAWING SHOULD NOT BE COPIED OR LENT

DESIGNED		
DRAWN	DEEPAK	01.04.2019
CHECKED	KVC	01.04.2019
APPROVED	ANAND	01.04.2019



DRAWING NUMBER
SPPL-PVDF-M-BF-CR-20160-010