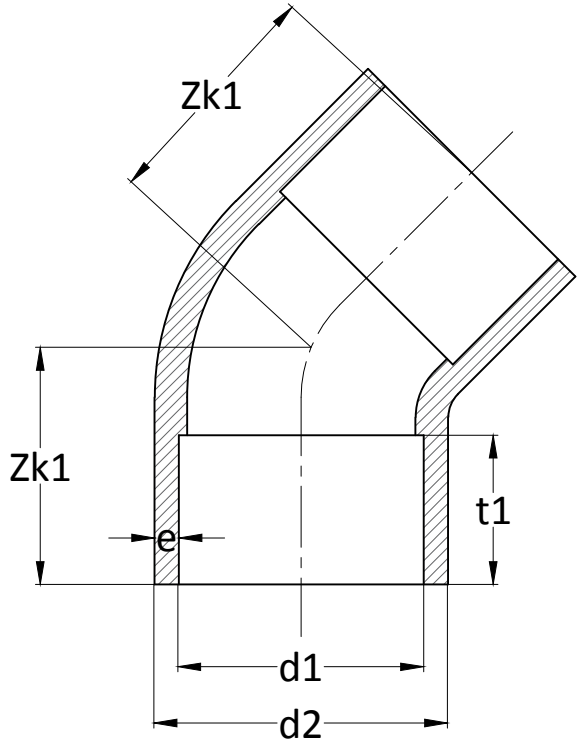

Item Code	Size	d1	d2	e	Zk1	t1
23.506.0020.07.21	20	19.0	27.5	4.0	19.5	14.5
23.506.0025.07.21	25	24.1	32.5	4.0	22.0	16.0
23.506.0032.07.21	32	31.0	40.5	4.6	25.5	18.0
23.506.0040.07.21	40	39.1	50.5	5.5	30.0	20.5
23.506.0050.07.21	50	48.5	62.5	7.0	35.0	23.5
23.506.0063.07.21	63	61.8	75.0	6.8	41.5	27.5
23.506.0075.07.21	75	74.5	91.0	8.2	46.5	30.0
23.506.0090.07.21	90	88.5	110	10.7	52.5	33.0
23.506.0110.07.21	110	108.5	128	9.7	97.0	44.0

NOTE :-
TOLERANCE ±0.5mm on d1
±1.0mm on e
±3mm on rest of parameters

REFERENCE STANDARD	
DESIGN	ISO 10931-05
MOC	PVDF
PRESSURE-TEMPRATURE RATING	Up to PN 16
END PREPARATION	SOCKET ENDS
TEST METHOD	ISO 10931 - 05

Revision	Date

Sangir Plastics Pvt. Limited

SCALE : NTS | ALL DIMENSION ARE IN mm

TITLE :- PVDF SOCKET FUSION 45° ELBOW

MATERIAL :- PVDF | REV. :- 00

THIS DRAWING SHOULD NOT BE COPIED OR LENT

DESIGNED		
DRAWN	DEEPAK	01.04.2019
CHECKED	KVC	01.04.2019
APPROVED	ANAND	01.04.2019

DRAWING NUMBER
SPPL-PVDF-M-SF-E-45°-20110-003