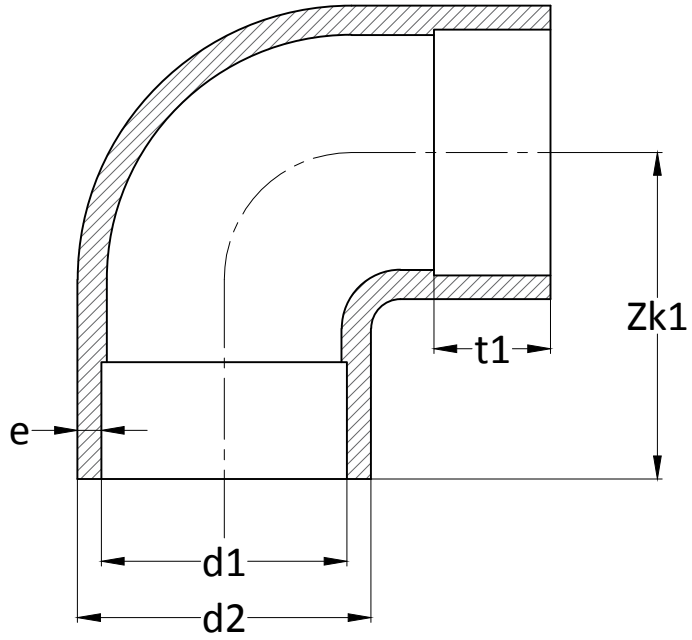

Item Code	Size	d2	d1	Zk1	t1	e
23.501.0020.07.21	20	27.5	19.3	25.5	14.5	4.0
23.501.0025.07.21	25	33.0	24.1	29.5	16.0	4.5
23.501.0032.07.21	32	41.3	31.1	35.0	18.0	4.9
23.501.0040.07.21	40	50.0	39.0	41.5	20.5	5.6
23.501.0050.07.21	50	63.0	49.0	49.5	23.5	7.1
23.501.0063.07.21	63	78.0	61.6	60.0	27.5	8.2
23.501.0075.07.21	75	91.5	73.4	78.0	33.0	8.8
23.501.0090.07.21	90	111.0	87.5	89.0	35.5	11.3
23.501.0110.07.21	110	135.0	108.0	93.0	36.0	13.0

REFERENCE STANDARD	
DESIGN	ISO 10931-05
MOC	PVDF
PRESSURE-TEMPRATURE RATING	Up to PN 16
END PREPARATION	SOCKET ENDS
TEST METHOD	ISO 10931 - 05

NOTE :-
TOLERANCE ±0.5mm on d1
±1.0mm on e
±3mm on rest of parameters

Revision	Date

SANGIR Sangir Plastics Pvt. Limited

SCALE : NTS | ALL DIMENSION ARE IN mm

TITLE :- PVDF SOCKET FUSION 90° ELBOW

MATERIAL :- PVDF | REV. :- 00

THIS DRAWING SHOULD NOT BE COPIED OR LENT

DESIGNED		
DRAWN	DEEPAK	01.04.2019
CHECKED	KVC	01.04.2019
APPROVED	ANAND	01.04.2019

DRAWING NUMBER
SPPL-PVDF-M-SF-E-90°-20110-002