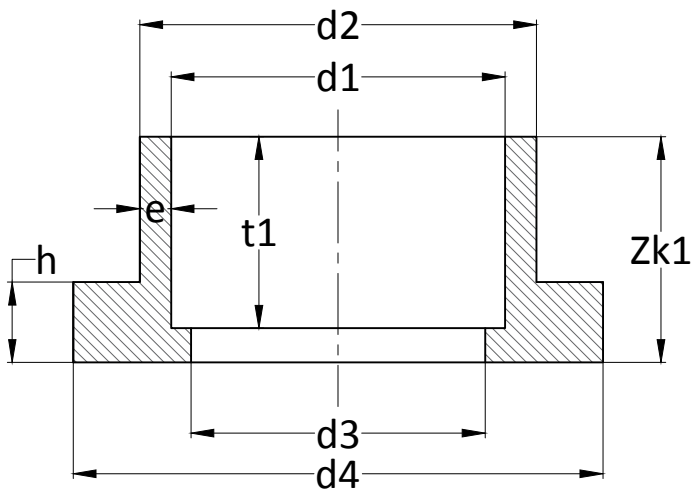

REFERENCE STANDARD	
DESIGN	ISO 10931-05
MOC	PVDF
PRESSURE-TEMPRATURE RATING	Up to PN 16
END PREPARATION	SOCKET ENDS
TEST METHOD	ISO 10931 - 05

Item Code	Size (OD)	d1	d2	t1	h	e	d4 for DIN	d4 for ASA150	Zk1	d3
23.540.0020.07.21	20	19.0	27.0	17.0	10.0	4.0	45.0	42.0	22.0	15
23.540.0025.07.21	25	23.9	33.0	18.5	9.5	4.6	58.0	52.0	23.5	20
23.540.0032.07.21	32	30.9	41.0	20.0	10.8	5.1	68.0	61.0	25.0	25
23.540.0040.07.21	40	39.0	50.5	21.0	12.5	5.7	80.0	70.0	29.7	31
23.540.0050.07.21	50	48.7	61.0	25.0	12.0	6.2	88.0	81.0	33.5	40
23.540.0063.07.21	63	61.6	76.0	28.5	14.0	7.3	102.0	96.0	39.0	50
23.540.0075.07.21	75	73.5	90.2	34.5	13.5	8.4	105.0	105.0	41.3	61
23.540.0090.07.21	90	88.2	109.0	33.0	11.0	10.2	124.0	124.0	39.0	74
23.540.0110.07.21	110	108.0	131.0	37.0	12.0	11.6	152.0	152.0	42.0	88

NOTE :-
TOLERANCE ±0.5mm on d1
±1.0mm on e
±3mm on rest of parameters

SANGIR	Sangir Plastics Pvt. Limited	DESIGNED	
		DRAWN	DEEPAK 01.04.2019
		CHECKED	KVC 01.04.2019
SCALE : NTS	ALL DIMENSION ARE IN mm	APPROVED	ANAND 01.04.2019
TITLE :-	PVDF SOCKET FUSION STUBEND (ADAPTOR)		
MATERIAL :- PVDF	REV. :- 00	DRAWING NUMBER	
THIS DRAWING SHOULD NOT BE COPIED OR LENT		SPPL-PVDF-M-SF-ST-20110-006	

Revision	Date